



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4022-3

Job Sheet 181494



Part No: D4022-3

Job Qty: 6 ea

Part Name: Fuel Pump Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/15/18

Created By: Diane Baker

Type: Stock

Description:

Note: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		8/15/18	0.00	0.00	Purchasing		OCT 25 2018
110	Packaging	6 pcs		8/15/18	0.00	0.00	Packaging2		OCT 25 2018
120	QC	6 pcs		8/15/18	0.00	0.00	QC6		38 DAS
130	Packaging	6 pcs		8/15/18	0.00	0.00	Packaging3-2	57245	OCT 30 2018 9-89
140	QC21-SA	6 Ea		8/15/18	0.00	0.00	QC21		OCT 30 2018 9-89

Part Op
Descriptions: 100 - Issue P/O: 040643 Part #: TC 250-100

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
TC 250-100	Fuel Pump Clamp	6 Ea (1 ea)	100-Purchasing	5121444

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	TC 250-100	6	0	0

Part Specifications

Specifications could not be found.



Container No: S121447



Part: D4022-3

Job No: 181494

Serial No/Batch: S121447

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/25/18

Plex 7/27/18 2:58 PM dart.baker.diane

100-2-100

100-2-100

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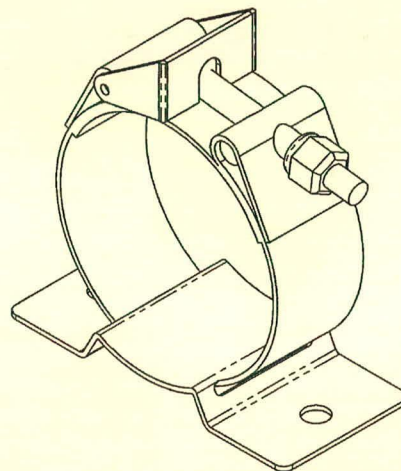
DART AEROSPACE
PART NUMBER

D4022-3

JOHN CAMERON AVIATION
PART NUMBER

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (ϕ)
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPARES ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

D4022-X FUEL PUMP MOUNTING BRACKET

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

RELEASED
2017-10-06

APPROVED

DESIGN	WK
DRAWN	WK
CHECKED	VS
MFG. APPR.	DD
APPROVED	HS
DE APPR.	DS
DATE	17.06.13

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. D
D4022 SHEET 3 OF 4
TITLE SCALE
FUEL PUMP NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040643

Supplier: AES002-VU
Aerospares Accessories Inc
20544 Concession # 9, , RR #2
Alexandria
ON
K0C 1A0 Canada
Phone: 800 355 2157
Fax: 613 525 0925

Attention: Preston, Ian

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040643

PO Date: 7/30/18

Due Date: 8/13/18 *10/22/18*

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 31 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	181493	A8150-B1			Fuel Pump As Per Dwg D4022 Rev. D	Firmed	-	8/13/18	6 Ea	0 Ea	6 Ea	\$1,350.00/Ea	\$6,810.00
2	181494	TC 250-100			Fuel Pump Clamp As Per Dwg D4022 Rev. D	Firmed	-	8/13/18	4 Ea	0 Ea	4 Ea	\$39.00/Ea	\$156.00

11-12 week lead time - order

Grand Total: \$6,966.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Handwritten signature and initials

Plex 7/30/18 12:35 PM dart.baker.diane

DAS
38
9-89

AEROSPARES ACCESSORIES INC.
 20544 CONCESSION 9 RR.#2
 ALEXANDRIA ONT K0C 1A0
 PH: (613) 525-0924
 FAX: (613) 525-0925

TEMP.
INVOICE

241943

DATE NOV 24/18

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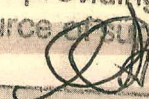
BILL TO

SHIP TO

DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY ON
 K6A 1K7

SAME
 PO# PO 040643

\$USD

ITEM #	QUANTITY	UNIT	DESCRIPTION	GST PST	UNIT PRICE	AMOUNT
1	✓ 6 EA	AS150-B1	PUMP MOTOR ASSY NEW	✓	1135 ⁰⁰	\$6810 ⁰⁰
2	✓ 4 EA	TC250-100	PUMP MOUNTING CLMP	✓	39 ⁰⁰	\$156 ⁰⁰
			PUMP SN 207434, 208776-208775			
The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.					ST.	\$6966 ⁰⁰
Signature 					K5015%	905 ⁰⁰
COMMENTS					TOTAL	7871.58

